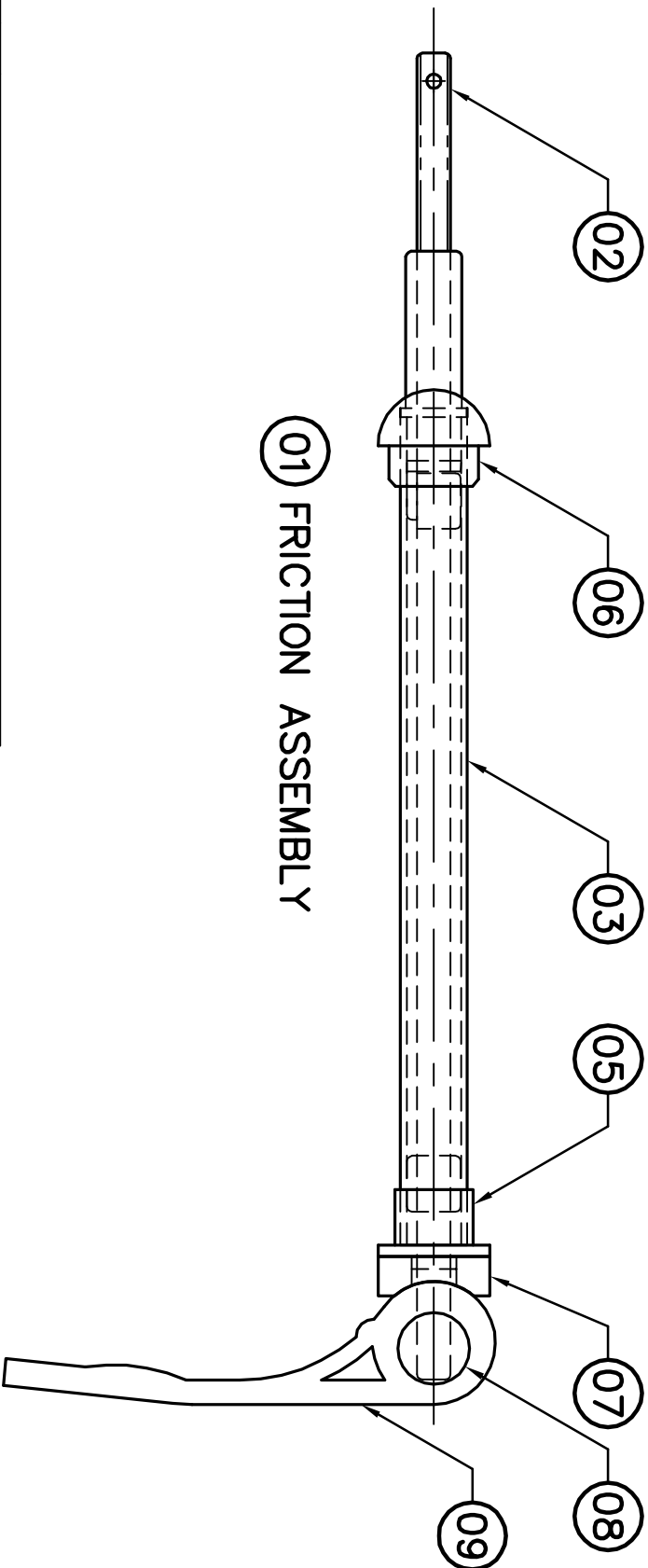


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; NOTE 1 CORRECTED.	BJC	14/10/2013
2	ASSEMBLY COMPONENTS UPDATED	BJC	07/09/2016


NOTES

1. INSERT THREADED ROD ASSEMBLY (02) INTO TUBE ASSEMBLY (03), ENSURING FLAT SIDE OF STOP ON THREADED ROD IS SEATED ON TAB INSIDE TUBE, PRESS CAP (05) ONTO TUBE ASSEMBLY, THEN PRESS TUBE ASSEMBLY (02, 03, 05) INTO CRESCENT BUSHING (06).
2. SLIDE CURVED WASHER (07) OVER THREADED ROD, INSERT BARREL NUT (08) INTO CAM LEVER (09), THEN THREAD CAM LEVER ONTO THREADED ROD. DO NOT TIGHTEN.



(01) FRICTION ASSEMBLY

1	MODEL 1100	09	CAM LEVER (HYGOAL)
1	95230-01	08	BARREL NUT
1	95228-01	07	CURVED WASHER
1	95226-01	06	CRESCENT BUSHING
1	95224-01	05	CAP
1	--	04	--
1	95214-01	03	TUBE ASSEMBLY
1	95212-01	02	THREADED ROD ASSEMBLY
1	95210-01	01	FRICTION ASSEMBLY
01	PART NO.	ITEM	DESCRIPTION
QTY	LIST OF MATERIALS		

APPROVALS		DATE
DRAWN: JEFF CLARKE		18 OCT 2012
CHECKED: E. BURGIN		18 OCT 2012
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° X.XXX ±0.03 X.X ±0.1		
 AERO DESIGN LTD. 9868A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.488.2376 www.aerodesign.ca		
SCALE 1 : 1		DWG. NO.
SHEET 1 OF 1		REV.
A4		95210
2		
BELL 206B, 206L SERIES, 407 CYCLIC FRICTION REPLACEMENT FRICTION ASSEMBLY		